

ABRASIVE SYSTEMS PRODUCTS



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Established in 1989, Dynabrade Europe is the Luxembourg-based office for Europe, Middle East and Africa providing Sales, Marketing, Customer Service, Warehousing and Repair services for the Dynabrade product range.

Dynabrade has earned a reputation and position of continued leadership in the innovative design and manufacturing of unique portable abrasive power tools since 1969.

Dynabrade designs tools for a wide range of technical applications such as cutting, grinding, sanding, polishing, deburring and filing. Our tools are used in the Automotive Aftermarket, AOEM, Aerospace, Industrial and Marine markets for quality finishing of various materials such as metal, wood, plastic, rubber, stone, glass, fiberglass and composites.

Dynabrade has also developed a wide range of top-quality abrasive products, abrasive belts, discs, sheets, a full range of polishing products and more...

Thanks to continuous research and development, Dynabrade produces the most reliable, long-lasting and ergonomic tools on the market that are available through professional distribution networks worldwide. Dynabrade ensures that all tools comply with or even exceed the requirements of Health & Safety regulations. Together with our customers, we define the best solutions for their production processes, achieving perfect results and improving productivity.



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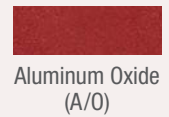
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DC 242 COATED ABRASIVE BELTS

Cloth Backing | 27-33 m/s Recommended Speed



APPLICATIONS Grinding and sanding on metals, composites, plastics, wood with Dynabrade belt tools

FEATURES AND BENEFITS

- Available in: zirconia alumina with grinding aid and aluminum oxide
- Zirconia alumina with grinding aid grits are for heavy stock removal to intermediate finish
- Excellent on stainless steel, carbon steel, cast iron, exotic alloys, aluminum, bronze and brass
- Grinding Aid – a chemical that reduces the temperature of the working area, minimizing the risk of discoloration and deformation, in particular on stainless steel metal fabrication
- Aluminum oxide grits are for general purpose finishing applications on any kind of metals and alloys

TARGET MARKETS Metal Fabrication, Casting and Forging, Woodworking, AOEM, AAM, Marine, Composites



289 MM LONG BELTS

Width	Mineral	Grit	Part Number	Qty/Box
100 mm	Z/A	60	73083	10
		80	73084	10
		120	73085	10
	A/O	180	73086	10
		240	73087	10
		320	73088	10



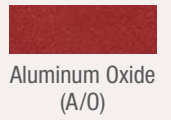
272 MM LONG BELTS

Width	Mineral	Grit	Part Number	Qty/Box
76 mm	Z/A	60	72889	10
		80	72890	10
		120	72892	10
	A/O	180	72893	10
		240	72894	10
		320	73082	10



DC 242 COATED ABRASIVE BELTS CONTINUED

Cloth Backing | 27-33 m/s Recommended Speed



305 MM LONG BELTS

Width	Mineral	Grit	Part Number	Qty/Box
3 mm	Z/A	60	70003	30
		80	70004	30
		120	70006	30
	A/O	180	70008	30
		240	70009	30
		320	70010	30
6 mm	Z/A	60	70903	30
		80	70904	30
		120	70906	30
	A/O	180	70044	30
		240	70045	30
		320	70046	30
13 mm	Z/A	60	70931	30
		80	70932	30
		120	70934	30
	A/O	180	70092	30
		240	70093	30
		320	70094	30



330 MM LONG BELTS

Width	Mineral	Grit	Part Number	Qty/Box
13 mm	Z/A	60	24612	30
		80	24613	30
		120	24614	30
	A/O	180	24615	30
		240	24616	30
		320	24617	30



394 MM LONG BELTS


Width	Mineral	Grit	Part Number	Qty/Box
89 mm	Z/A	60	72883	10
		80	72884	10
		120	72885	10
	A/O	180	72886	10
		240	72887	10
		320	72888	10



DC 242 COATED ABRASIVE BELTS CONTINUED

Cloth Backing | 27-33 m/s Recommended Speed


Zirconia Alumina
(Z/A)


Aluminum Oxide
(A/O)

457 MM LONG BELTS

Width	Mineral	Grit	Part Number	Qty/Box
3 mm	Z/A	60	70015	30
		80	70016	30
		120	70018	30
	A/O	180	70020	30
		240	70021	30
		320	70022	30
6 mm	Z/A	60	70910	30
		80	70911	30
		120	70913	30
	A/O	180	70056	30
		240	70057	30
		320	70058	30
13 mm	Z/A	60	70938	30
		80	70939	30
		120	70941	30
	A/O	180	70104	30
		240	70105	30
		320	70106	30
19 mm	Z/A	60	70952	30
		80	70953	30
		120	70955	30
	A/O	180	70128	30
		240	70129	30
		320	70130	30
25 mm	Z/A	60	70980	30
		80	70981	30
		120	70983	30
	A/O	180	70164	30
		240	70165	30
		320	70166	30



520 MM LONG BELTS


Width	Mineral	Grit	Part Number	Qty/Box
19 mm	Z/A	60	70959	30
		80	70960	30
		120	70962	30
	A/O	180	70140	30
		240	70141	30
		320	70142	30



DC 242 COATED ABRASIVE BELTS CONTINUED

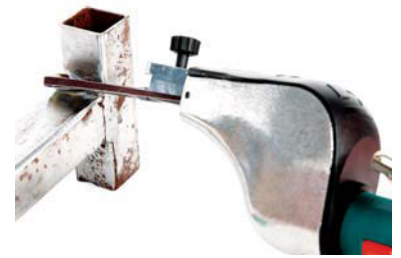
Cloth Backing | 27-33 m/s Recommended Speed


Zirconia Alumina
(Z/A)


Aluminum Oxide
(A/O)

610 MM LONG BELTS

Width	Mineral	Grit	Part Number	Qty/Box
3 mm	Z/A	60	70027	30
		80	70028	30
		120	70030	30
	A/O	180	70032	30
		240	70033	30
		320	70034	30
6 mm	Z/A	60	70917	30
		80	70918	30
		120	70920	30
	A/O	180	70068	30
		240	70069	30
		320	70070	30
13 mm	Z/A	60	70945	30
		80	70946	30
		120	70948	30
	A/O	180	70116	30
		240	70117	30
		320	70118	30
75 mm	Z/A	60	72876	10
		80	72877	10
		120	72878	10
	A/O	180	72880	10
		240	72881	10
		320	72882	10



762 MM LONG BELTS


Width	Mineral	Grit	Part Number	Qty/Box
25 mm	Z/A	60	71001	10
		80	71002	10
		120	71004	10
	A/O	180	70200	10
		240	70201	10
		320	70202	10
38 mm	Z/A	60	73306	10
		80	73308	10
		120	73310	10
	A/O	180	73408	10
		220	73410	10
		240	24546	10
		320	73412	10
		400	24540	10
600	24541	10		
50mm	Z/A	60	71029	10
		80	71030	10
		120	71032	10
	A/O	180	70248	10
		240	70249	10
		320	70250	10



DC 242 COATED ABRASIVE BELTS CONTINUED

Cloth Backing | 27-33 m/s Recommended Speed


Zirconia Alumina
(Z/A)


Aluminum Oxide
(A/O)

864 MM LONG BELTS

Width	Mineral	Grit	Part Number	Qty/Box
50 mm	Z/A	60	72249	10
		80	72250	10
		120	72251	10
	A/O	180	72895	10
		240	72896	10
		320	72897	10



1143 MM LONG BELTS

Width	Mineral	Grit	Part Number	Qty/Box
50 mm	Z/A	60	73182	10
		80	73183	10
		120	73184	10
	A/O	180	73185	10
		240	73186	10
		320	73187	10



1829 MM LONG BELTS

Width	Mineral	Grit	Part Number	Qty/Box
6 mm	Z/A	60	72850	10
		80	72851	10
		120	72853	10
	A/O	180	72856	10
		240	72858	10
		320	72859	10
13 mm	Z/A	60	72860	10
		80	72861	10
		120	72863	10
	A/O	180	72866	10
		240	72868	10
		320	72869	10
25 mm	Z/A	60	72870	10
		80	72871	10
		120	72872	10
	A/O	180	72873	10
		240	72874	10
		320	72875	10



SURFACE CONDITIONING BELTS

Scrim-Backed Non-Woven Nylon | 27-33 m/s MOS | Aluminum Oxide



Coarse



Medium



Very Fine

APPLICATIONS Satin finish and surface conditioning on metals and alloys

FEATURES AND BENEFITS

- Controlled cut does not change the workpiece geometry
- Burrs and surface oxidations are easily removed
- Easily blends the wild scratches from previous working steps
- Gives consistent and easily replicable finish on metals and alloys

TARGET MARKETS Metal Fabrication, Casting and Forging



272 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
75 mm	Coarse	73575	30
	Medium	73576	30
	Very Fine	73577	30



289 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
100 mm	Coarse	73578	30
	Medium	73579	30
	Very Fine	73580	30



305 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
6 mm	Coarse	73468	30
	Medium	73469	30
	Very Fine	73470	30
13 mm	Coarse	73477	30
	Medium	73478	30
	Very Fine	73479	30

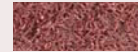


SURFACE CONDITIONING BELTS CONTINUED

Scrim-Backed Non-Woven Nylon | 27-33 m/s MOS | Aluminum Oxide



Coarse



Medium



Very Fine

330 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
13 mm	Coarse	24618	30
	Medium	24619	30
	Very Fine	24620	30



394 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
89 mm	Coarse	73572	30
	Medium	73573	30
	Very Fine	73574	30



457 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
6 mm	Coarse	73471	30
	Medium	73472	30
	Very Fine	73473	30
13 mm	Coarse	73480	30
	Medium	73481	30
	Very Fine	73482	30
19 mm	Coarse	73486	30
	Medium	73487	30
	Very Fine	73488	30
25 mm	Coarse	73492	30
	Medium	73493	30
	Very Fine	73494	30



520 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
19 mm	Coarse	73489	30
	Medium	73490	30
	Very Fine	73491	30



610 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
6 mm	Coarse	73474	30
	Medium	73475	30
	Very Fine	73476	30
13 mm	Coarse	73483	30
	Medium	73484	30
	Very Fine	73485	30
75 mm	Coarse	73569	30
	Medium	73570	30
	Very Fine	73571	30



SURFACE CONDITIONING BELTS CONTINUED

Scrim-Backed Non-Woven Nylon | 27-33 m/s MOS | Aluminum Oxide



Coarse



Medium



Very Fine

762 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
25 mm	Coarse	73495	30
	Medium	73496	30
	Very Fine	73497	30
38 mm	Coarse	73512	30
	Medium	73514	30
	Very Fine	73600	30
50 mm	Coarse	73498	30
	Medium	73499	30
	Very Fine	73550	30



864 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
50 mm	Coarse	73551	30
	Medium	73552	30
	Very Fine	73553	30



1143 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
50 mm	Coarse	73554	30
	Medium	73555	30
	Very Fine	73556	30



1829 MM LONG BELTS

Width	Grit	Part Number	Qty/Box
6 mm	Coarse	73557	30
	Medium	73558	30
	Very Fine	73559	30
13 mm	Coarse	73560	30
	Medium	73561	30
	Very Fine	73562	30
75 mm	Coarse	73563	30
	Medium	73564	30
	Very Fine	73568	30



SANDING STARS

J-Cloth Backing | 3,200 to 5,000 RPM MOS | Aluminum Oxide

APPLICATIONS Finishing and defuzzing of wood on contoured surfaces and finishing of metals

FEATURES AND BENEFITS

- Available in: arbor-mount, eyelet and shaft-mount
- Very flexible aluminum oxide cloth
- Excellent life and conformability

TARGET MARKETS Woodworking, Metal Fabrication, General Industry

ARBOR-MOUNT

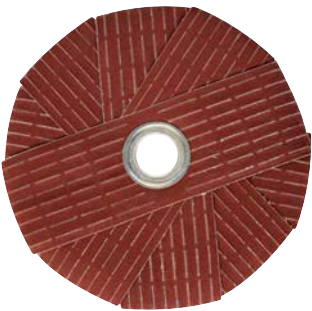
100 MM DIAMETER



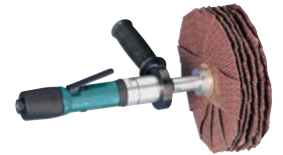
	Grit	Part Number	MOS	Qty/Box
1/2" Center Hole	80	93392	5000 RPM	10
	120	93393	5000 RPM	10
	150	93394	5000 RPM	10
	180	93395	5000 RPM	10
	220	93396	5000 RPM	10
	320	93397	5000 RPM	10
	400	93398	5000 RPM	10



200 MM DIAMETER

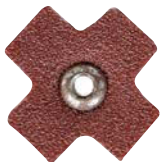


	Grit	Part Number	MOS	Qty/Box
1" Center Hole	80	93243	5000 RPM	10
	120	93245	5000 RPM	10
	150	93246	5000 RPM	10
	180	93247	5000 RPM	10
	220	93248	5000 RPM	10
	320	93251	5000 RPM	10
	400	93252	5000 RPM	10



EYELET

19 MM DIAMETER



	Grit	Part Number	MOS	Qty/Box
3-48 Female Thread	80	93579	5000 RPM	10
	120	93580	5000 RPM	10
	150	93581	5000 RPM	10
	180	93582	5000 RPM	10
	220	93583	5000 RPM	10



25 MM DIAMETER



	Grit	Part Number	MOS	Qty/Box
3-48 Female Thread	80	93586	5000 RPM	10
	120	93587	5000 RPM	10
	150	93588	5000 RPM	10
	180	93589	5000 RPM	10
	220	93590	5000 RPM	10

SANDING STARS CONTINUED

J-Cloth Backing | 3,200 to 5,000 RPM MOS | Aluminum Oxide

EYELET CONTINUED

38 MM DIAMETER



	Grit	Part Number	MOS	Qty/Box
8-32 Female Thread	80	93541	5000 RPM	10
	120	93542	5000 RPM	10
	150	93543	5000 RPM	10
	180	93544	5000 RPM	10
	220	93545	5000 RPM	10
	320	93546	5000 RPM	10
	400	93547	5000 RPM	10

50 MM DIAMETER



	Grit	Part Number	MOS	Qty/Box
14"-20 Female Thread	80	93551	5000 RPM	10
	120	93552	5000 RPM	10
	150	93553	5000 RPM	10
	180	93554	5000 RPM	10
	220	93555	5000 RPM	10
	320	93556	5000 RPM	10
	400	93557	5000 RPM	10

75 MM DIAMETER



	Grit	Part Number	MOS	Qty/Box
14"-20 Female Thread	80	93558	5000 RPM	10
	120	93559	5000 RPM	10
	150	93560	5000 RPM	10
	180	93561	5000 RPM	10
	220	93562	5000 RPM	10
	320	93563	5000 RPM	10
	400	93564	5000 RPM	10

100 MM DIAMETER



	Grit	Part Number	MOS	Qty/Box
3-48 Female Thread	80	93586	3200 RPM	10
	120	93587	3200 RPM	10
	150	93588	3200 RPM	10
	180	93589	3200 RPM	10
	220	93590	3200 RPM	10

SHAFT-MOUNT

100 MM DIAMETER



	Grit	Part Number	MOS	Qty/Box
1/4" Shaft	80	93166	5000 RPM	10
	120	93167	5000 RPM	10
	150	93168	5000 RPM	10
	180	93169	5000 RPM	10
	220	93171	5000 RPM	10



DV 122/322 COATED ABRASIVE DISCS & SHEETS

D/C Weight Paper Backing with Hook-Face attachment | 13,000 RPM MOS | Aluminum Oxide

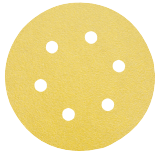
APPLICATIONS Surface finishing on any type of wood, metal, composite, solid surface, filler, e-coat, primer, paint coat, clear coat and gel coat

FEATURES AND BENEFITS

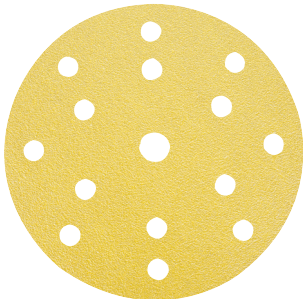
- Anti-loading stated topcoat provides long life and good cut rate without wild scratches
- Open coat of aluminum oxide grain for less clogging
- Resinoid bonding ensures excellent performance and durability
- Suitable for grinding new generation water based lacquers
- Excellent dust reduction with vacuum dust extraction system for a safe and work-friendly environment

TARGET MARKETS AOEM, AAM, Solid Surface, Tier 1

75 MM DIAMETER – 6 HOLES

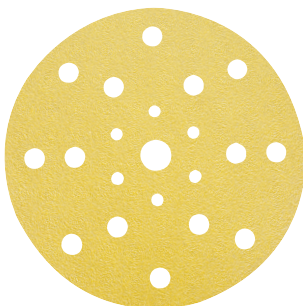


Grit	Part Number	Qty/Box
80	73866	50
120	73707	50
180	73869	100
240	73870	100
320	73713	100
400	73872	100



150 MM DIAMETER – 15 HOLES

Grit	Part Number	Qty/Box
40	72802	50



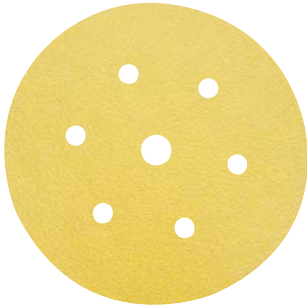
150 MM DIAMETER – 21 HOLES

Grit	Part Number	Qty/Box
60	72804	50
80	72805	50
100	72806	100
120	72807	100
150	72808	100
180	72809	100
220	72810	100
240	72811	100
280	72812	100
320	72813	100
360	72814	100
400	72815	100
500	72816	100
600	72817	100
800	72818	100



DV 122/322 COATED ABRASIVE DISCS & SHEETS CONTINUED

D/C Weight Paper Backing with Hook-Face attachment | 13,000 RPM MOS | Aluminum Oxide



150 MM DIAMETER – 6 + 1 HOLES

Grit	Part Number	Qty/Box
60	73004	50
80	73005	50
120	73007	50
150	73008	100
180	73009	100
220	73010	100
240	73011	100
280	73012	100
320	73013	100
400	73015	100
500	73016	100



150 MM DIAMETER – 0 HOLES

Grit	Part Number	Qty/Box
40	72902	50
60	72904	50
80	72905	50
100	72906	50
120	72907	50
150	72908	100
180	72909	100
220	72910	100
240	72911	100
280	72912	100
320	72913	100
400	72915	100
500	72916	100
600	72917	100
800	72918	100



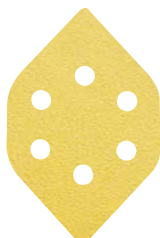
62 MM X 98 MM – 0 HOLES

Shape	Grit	Part Number	Qty/Box
Tear Drop	80	73605	50
	120	73607	50
	180	73609	100
	240	73611	100
	320	73613	100
	400	73615	100



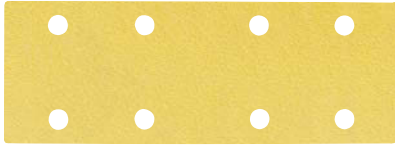
62 MM X 98 MM – 6 HOLES

Shape	Grit	Part Number	Qty/Box
Tear Drop	80	73905	50
	120	73907	50
	180	73909	100
	240	73911	100
	320	73913	100
	400	73915	100



DV 122/322 COATED ABRASIVE DISCS & SHEETS CONTINUED

D/C Weight Paper Backing with Hook-Face attachment | 13,000 RPM MOS | Aluminum Oxide



70 MM X 198 MM – 8 HOLES

Shape	Grit	Part Number	Qty/Box
Rectangular	80	73205	50
	120	73207	50
	240	73741	100
	400	73215	100



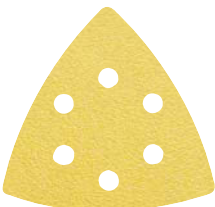
80 MM X 130 MM – 4 + 4 HOLES

Shape	Grit	Part Number	Qty/Box
Rectangular	80	73105	50
	120	73107	50
	180	73857	100
	240	73111	100
	320	73112	100



83 MM X 83 MM X 83 MM – 0 HOLES

Shape	Grit	Part Number	Qty/Box
Triangular	80	73505	50
	120	73507	50
	180	73509	100
	240	73757	100
	320	73513	100
	400	73515	100



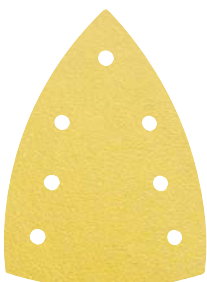
83 MM X 83 MM X 83 MM – 6 HOLES

Shape	Grit	Part Number	Qty/Box
Triangular	80	73805	50
	120	73807	50
	180	73809	100
	240	73811	100
	320	73813	100
	400	73815	100



95 MM X 175 MM – 10 HOLES

Shape	Grit	Part Number	Qty/Box
Rectangular	80	73743	50
	120	73307	50
	180	73309	100
	240	73311	100
	320	73313	100
	400	73315	100



100 MM X 150 MM – 7 HOLES

Shape	Grit	Part Number	Qty/Box
Delta	80	73405	50
	120	73749	50
	180	73750	100
	240	73411	100
	320	73413	100
	400	73415	100



DG 922 COATED ABRASIVE DISCS

Alox/Film backing with Hook-Face attachment | 13,000 RPM MOS | Aluminum Oxide

APPLICATIONS Surface finishing on any type of wood, metal, composite, solid surface, filler, e-coat, primer, paint coat, clear coat and gel coat

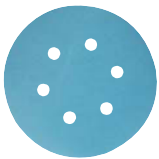
FEATURES AND BENEFITS

- Aluminum oxide mineral together with film backing gives a very controlled and even sanding property
- Easily convertible from paper disc for better quality and longer life. Ideal for both dry and wet applications.
- Polyester film backing allows long-lasting application time and better resistant to tear-off in difficult corners
- Anti-loading treatment greatly enhances the life of the product and also improves work piece finish
- Film works better than paper with uniform mineral coating on perfectly even film surface

TARGET MARKETS Metal fabrication, AOEM, AAM, Marine, Solid Surface, Tier1

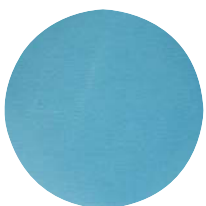
75 MM DIAMETER – 6 HOLES

Grit	Part Number	Qty/Box
40	73147	100
60	73148	100
80	73820	100
100	73821	100
120	73822	100
150	73823	100
180	73824	100
220	73825	100
240	73826	100
280	73113	100
320	73114	100
400	73115	100
500	73116	100
600	73117	100
800	73827	100
1000	73828	100
1200	73829	100
1500	73830	100
2000	73831	100



89 MM DIAMETER – 0 HOLES

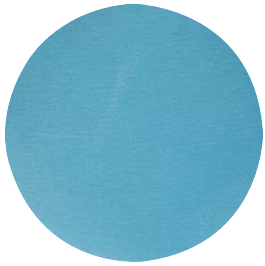
Grit	Part Number	Qty/Box
40	73720	50
60	73721	100
80	73722	100
100	73723	100
120	73724	100
150	73725	100
180	73726	100
220	73727	100
240	73728	100
280	73729	100
320	73730	100
360	73349	100
400	73731	100
500	73119	100
600	73732	100
800	73141	100
1000	73142	100
1200	73143	100
1500	73144	100
2000	73145	100



DG 922 COATED ABRASIVE DISCS CONTINUED

Alox/Film backing | Hook-Face attachment | 13,000 RPM MOS

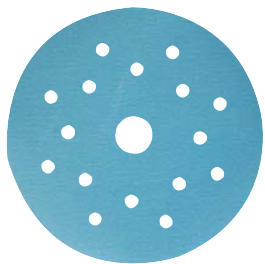
125 MM DIAMETER – 0 HOLES



Grit	Part Number	Qty/Box
40	73520	50
60	73521	100
80	73522	100
100	73523	100
120	73524	100
150	73525	100
180	73526	100
220	73527	100
240	73528	100
280	73529	100
320	73530	100
400	73531	100
500	73533	100
600	73534	100
800	73535	100
1000	73536	100
1200	73537	100
1500	73538	100
2000	73839	100



125 MM DIAMETER – 16 HOLES



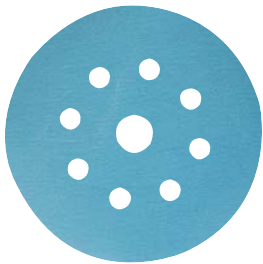
Grit	Part Number	Qty/Box
40	73988	50
60	73989	100
80	73295	100
100	73946	100
120	73947	100
150	73948	100
180	73996	100
220	73997	100
240	73998	100
280	73999	100
320	73149	100
360	73241	100
400	73992	100
500	73993	100
600	73994	100
800	73995	100
1000	73247	100
1200	73248	100
1500	73249	100
2000	73341	100



DG 922 COATED ABRASIVE DISCS CONTINUED

Alox/Film backing | Hook-Face attachment | 13,000 RPM MOS

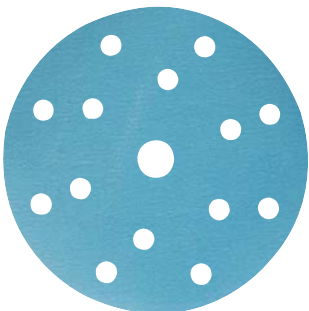
125 MM DIAMETER – 8 + 1 HOLES



Grit	Part Number	Qty/Box
40	73620	50
60	73621	100
80	73622	100
100	73623	100
120	73624	100
150	73625	100
180	73626	100
220	73627	100
240	73628	100
280	73629	100
320	73630	100
360	73647	100
400	73631	100
500	73648	100
600	73632	100
800	73649	100
1000	73243	100
1200	73244	100
1500	73245	100
2000	73346	100



150 MM DIAMETER – 15 HOLES



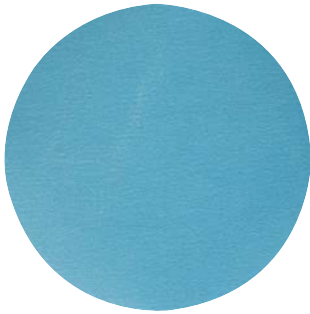
Grit	Part Number	Qty/Box
40	73120	50
60	73121	100
80	73122	100
100	73123	100
120	73124	100
150	73125	100
180	73126	100
220	73127	100
240	73128	100
280	73129	100
320	73130	100
360	73131	100
400	73132	100
500	73133	100
600	73134	100
800	73135	100
1000	73136	100
1200	73137	100
1500	73138	100
2000	73139	100



DG 922 COATED ABRASIVE DISCS CONTINUED

Alox/Film backing | Hook-Face attachment | 13,000 RPM MOS

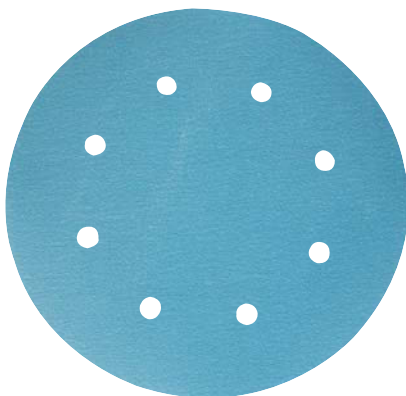
150 MM DIAMETER – 0 HOLES



Grit	Part Number	Qty/Box
40	73220	50
60	73221	100
80	73222	100
100	73223	100
120	73224	100
150	73225	100
180	73226	100
220	73227	100
240	73228	100
280	73229	100
320	73230	100
360	73231	100
400	73232	100
500	73233	100
600	73234	100
800	73235	100
1000	73236	100
1200	73237	100
1500	73238	100
2000	73239	100



200 MM DIAMETER – 8 HOLES



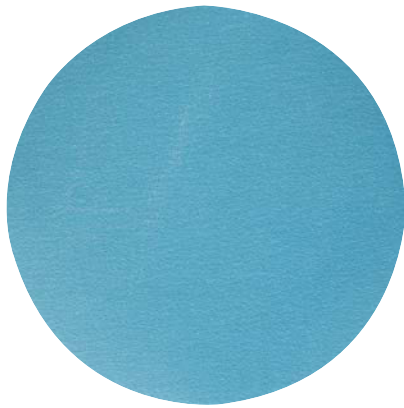
Grit	Part Number	Qty/Box
40	73320	50
60	73321	100
80	73322	100
100	73323	100
120	73324	100
150	73325	100
180	73326	100
220	73327	100
240	73328	100
280	73329	100
320	73330	100
360	73331	100
400	73332	100
500	73333	100
600	73334	100
800	73335	100
1000	73336	100
1200	73337	100
1500	73338	100
2000	73339	100



DG 922 COATED ABRASIVE DISCS CONTINUED

Alox/Film backing | Hook-Face attachment | 13,000 RPM MOS

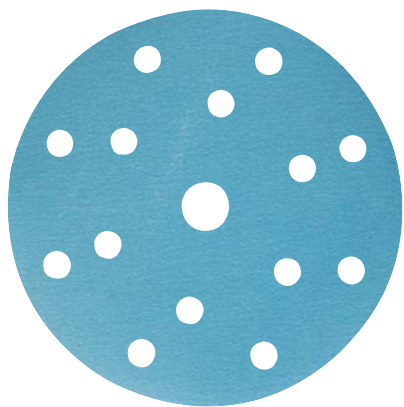
200 MM DIAMETER – 0 HOLES



Grit	Part Number	Qty/Box
40	73420	50
60	73421	100
80	73422	100
100	73423	100
120	73424	100
150	73425	100
180	73426	100
220	73427	100
240	73428	100
280	73429	100
320	73430	100
360	73431	100
400	73432	100
500	73433	100
600	73434	100
800	73435	100
1000	73436	100
1200	73437	100
1500	73438	100
2000	73439	100



200 MM DIAMETER – 15 HOLES



Grit	Part Number	Qty/Box
40	73633	50
60	73634	100
80	73635	100
100	73636	100
120	73637	100
150	73638	100
180	73639	100
220	73958	100
240	73959	100
280	73735	100
320	73778	100
360	73779	100
400	73838	100
500	73839	100
600	73832	100
800	73957	100
1000	73834	100
1200	73835	100
1500	73836	100
2000	73837	100



DM 555 SANDING DISCS

Alox/Foam backing | Hook-Face attachment | 13,000 RPM MOS

APPLICATIONS Finishing of paints, lacquers, solid surface

FEATURES AND BENEFITS

- Fine sanding of lacquers before polishing
- Soft foam backing allows flexible sanding of both smooth and profiled surfaces
- Reconditioning of conventional clear coats before polishing application
- Soft foam backing avoids damaging of contours
- Packed in an exclusive Dynabrade premium metal box for dust free storage

TARGET MARKETS AOEM, AAM, Solid Surface, Tier 1



80 MM DIAMETER

Grit	Part Number	Qty/Box
800	72925	20
1000	72926	20
1500	72927	20
2000	72928	20
3000	72929	20



150 MM DIAMETER

Grit	Part Number	Qty/Box
800	72935	10
1000	72936	10
1500	72937	10
2000	72938	10
3000	72939	10



DV 737 CERAMIC FIBER DISC

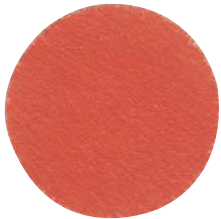
Hook-Face attachment | 12,000 RPM MOS

APPLICATIONS Weld removal

FEATURES AND BENEFITS

- Ceramic aluminum oxide with grinding aid cloth, excellent for weld seam removal on any metal. Used on Dynabrade DynaLocke® in rotary motion. Ceramic grain allows fast cut and long life; grinding aid avoids surface heating and discoloration.

TARGET MARKETS Metal Fabrication



75 MM DIAMETER

Grit	Mineral	Part Number	Qty Box
120	Ceramic	72837	30



DQ 215 COTTON FIBER DISCS

Aluminum Oxide | Locking-Type attachment

APPLICATIONS Weld removal, deburring

FEATURES AND BENEFITS

- Cotton fiber disc structure allows continuous renewal of abrasive grain, consistent cut rate and finish
- Excellent for deburring and removal of thin TIG weld seams, giving superior finish with just one passage

TARGET MARKETS Metal Fabrication, Mold Production



50 MM DIAMETER



Grit	Density	Part Number	MOS	Qty Box
36	Medium	73066	25,000 RPM	10



75 MM DIAMETER



Grit	Density	Part Number	MOS	Qty Box
36	Extra Flexible	73056	20,000 RPM	25
	Flexible	73059	20,000 RPM	25
	Medium	73063	20,000 RPM	25
54	Extra Flexible	73057	20,000 RPM	25
	Flexible	73060	20,000 RPM	25
80	Extra Flexible	73058	20,000 RPM	25
	Flexible	73061	20,000 RPM	25
	Medium	73064	20,000 RPM	25
180	Flexible	73062	20,000 RPM	25



DC 321 FIBER DISCS

Aluminum Zirconia | Locking-Type attachment | 100 Discs per box

APPLICATIONS Removal of thick weld seams, deburring, preparation for welding on thick steel, stainless steel and titanium workpieces

FEATURES AND BENEFITS

- Competitively priced heavy duty fiber disc with high grade aluminum zirconia mineral with a special chemical which helps to efficiently reduce heating in grinding applications
- Ideal for heavy stock removal to finishing on stainless steel, carbon steel, titanium, exotic alloys, bronze for price sensitive customers

TARGET MARKETS Stainless Steel and Heavy Metal Fabrication, Heavy Industries, Foundries

50 MM DIAMETER



Grit	Part Number	Mineral	MOS
36	73686	Z/A	30,000 RPM
60	73687	Z/A	30,000 RPM
80	73688	Z/A	30,000 RPM
150	73689	Z/A	30,000 RPM



50 MM DIAMETER – CERAMIC

Grit	Part Number	MOS
50	73042	30,000 RPM



75 MM DIAMETER



Grit	Part Number	Mineral	MOS
36	73589	Z/A	20,000 RPM
60	73590	Z/A	20,000 RPM
80	73591	Z/A	20,000 RPM
150	73592	Z/A	20,000 RPM



100 MM DIAMETER

Grit	Part Number	Mineral	MOS
36	73671	Z/A	15,000 RPM
60	73672	Z/A	15,000 RPM
80	73673	Z/A	15,000 RPM
150	73674	Z/A	15,000 RPM



DC 323 SURFACE CONDITIONING DISCS

Alox/Non-Woven Nylon Discs | Locking-Type or Hook-Face attachment



Coarse



Medium



Very Fine

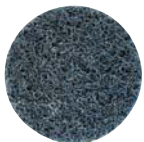
APPLICATIONS Surface blending on car body panels for optimized processing, grinding down and smoothing welds
 Decorative finishing, wood sanding, deburring, cleaning, oxide removal
 Removing light edge burrs and other irregularities on the surface
 For use on stainless steel, aluminum, titanium, alloys, fiberglass and plastic

FEATURES AND BENEFITS

- Non-woven web structure for less clogging and better lifetime than ordinary coated abrasive discs
- High content of aluminum oxide
- Disc can be easily changed with one turn of the locking-type system
- Greater resistance to loading due to the open structure of the discs compared to standard surface conditioning discs
- No slipping with the locking-type system and always central run. Less downtime for changes

TARGET MARKETS Removing surface defects on Plastic Products, Stainless Steel Furniture, Machinery for the Chemical and Food Industries, General production in the Automotive, Railway, Marine and Aerospace Industries

50 MM DIAMETER



Product	Attachment	Grit	Part Number	MOS	Qty/Box
DS 323R	Locking-Type	Coarse	72953	23,000 RPM	50
		Medium	72954	23,000 RPM	50
		Very Fine	72955	23,000 RPM	50

75 MM DIAMETER



Product	Attachment	Grit	Part Number	MOS	Qty/Box
DS 323R	Locking-Type	Coarse	72956	18,000 RPM	25
		Medium	72957	18,000 RPM	25
		Very Fine	72958	18,000 RPM	25



100 MM DIAMETER



Product	Attachment	Grit	Part Number	MOS	Qty/Box
DS 323R	Locking-Type	Coarse	72959	13,000 RPM	25
		Medium	72960	13,000 RPM	25
		Very Fine	72961	13,000 RPM	25



115 MM DIAMETER



Product	Attachment	Grit	Part Number	MOS	Qty/Box
DS 323V	Hook-Face	Coarse	72950	11,000 RPM	10
		Medium	72951	11,000 RPM	10
		Very Fine	72952	11,000 RPM	10



DYNAFIRE

Ceramic Fiber Discs with Grinding Aid | Locking-Type or Flange-Mount | 100 Discs per box

APPLICATIONS Removal of thick weld seams, deburring, preparation for welding on thick steel, stainless steel and titanium workpieces

FEATURES AND BENEFITS

- Heavy duty fiber disc with new generation of ceramic aluminum oxide mineral with a special chemical which helps very efficiently to reduce heating in grinding applications
- Ideal for heavy stock removal to finishing on stainless steel, carbon steel, titanium, exotic alloys and bronze

TARGET MARKETS Stainless Steel and Heavy Metal Fabrication, Heavy Industries, Foundries

LOCKING-TYPE

50 MM DIAMETER

Grit	Part Number	MOS
36	73593	30,000 RPM
60	73594	30,000 RPM
80	73595	30,000 RPM
120	73596	30,000 RPM



75 MM DIAMETER

Grit	Part Number	MOS
36	73597	20,000 RPM
60	73598	20,000 RPM
80	73599	20,000 RPM
120	73670	20,000 RPM



100 MM DIAMETER

Grit	Part Number	MOS
36	73675	15,000 RPM
60	73676	15,000 RPM
80	73677	15,000 RPM
120	73678	15,000 RPM



FLANGE-MOUNT

115 MM DIAMETER

Grit	Part Number	MOS
36	73581	12,000 RPM
60	73582	12,000 RPM
80	73583	12,000 RPM



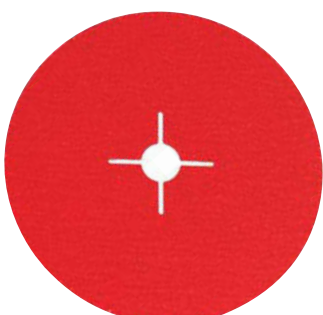
125 MM DIAMETER

Grit	Part Number	MOS
36	73682	12,000 RPM
60	73683	12,000 RPM
80	73684	12,000 RPM



180 MM DIAMETER

Grit	Part Number	MOS
36	73585	8,500 RPM
60	73586	8,500 RPM
80	73587	8,500 RPM

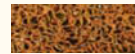


OXIDE REMOVAL ABRASIVES

SiC/NWN Wheels & Discs | Center Hole, Locking-Type or Shaft attachment | 10 Discs per box



DB 357



DO 379

DB 357 Conforms to work area, ideal for use in automotive paint removal

DO 379 Made of rigid open web that is aggressive and long-lasting

APPLICATIONS Ideal for work on stainless steel, standard or alloyed steel, aluminum, titanium, non-ferrous materials and alloys, fiberglass, plastic, stone or wood
 Aggressively removes paint and rust from welding seams, undercoating, seam-sealers and stone guards
 Applications in trunk beds and door jambs for removing sealant
 Used to remove oxidation from tire rims and rust from brake assemblies
 Removing weld blueing and oxide on stainless steel containers
 Removing of old gasket material on cylinder heads of diesel engines
 For cleaning welds and light coating removal

FEATURES AND BENEFITS

- Strong 3-dimensional synthetic fiber construction, very open, with extra-coarse silicon carbide
- High resistance to clogging and fast removal. Long lifetime; safer than wire brushes.
- Conforms to work piece and does not damage the surface
- Allows access to difficult areas like wheel wells and under-carriage
- Fast removal of rust and paint without base material removal

TARGET MARKETS Metal Fabrication, Automotive, Marine, General Industry

DB 357



Center Hole

75 MM DIAMETER

Product	Attachment	Part Number	Thickness	MOS
DB 357H	Hole (13 mm)	72962	13 mm	10,500 RPM
DB 357R	Locking-Type	72963	13 mm	7,000 RPM
DB 357S	Shaft (6 mm)	72964	13 mm	10,500 RPM



100 MM DIAMETER

Product	Attachment	Part Number	Thickness	MOS
DB 357H	Hole (13 mm)	72965	13 mm	8,000 RPM
DB 357S	Shaft (6 mm)	72966	13 mm	8,000 RPM
		72969	25 mm	8,000 RPM



Locking-Type

150 MM DIAMETER

Product	Attachment	Part Number	Thickness	MOS
DB 357H	Hole (13 mm)	72967	13 mm	5,350 RPM
DB 357S	Shaft (8 mm)	72968	13 mm	5,350 RPM
		72970	25 mm	5,350 RPM



Shaft



OXIDE REMOVAL ABRASIVES CONTINUED

SiC/NWN Wheels and Discs | Center Hole, Locking-Type or Shaft attachment | 10 Discs per box

DO 379

75 MM DIAMETER

Product	Attachment	Part Number	Thickness	MOS
DO 379H	Hole (13 mm)	72971	13 mm	10,500 RPM
DO 379R	Locking-Type	72973	13 mm	7,000 RPM
DO 379S	Shaft (6 mm)	72972	13 mm	10,500 RPM



Center Hole

100 MM DIAMETER

Product	Attachment	Part Number	Thickness	MOS
DO 379H	Hole (13 mm)	72974	13 mm	8,000 RPM
DO 379S	Shaft (6 mm)	72975	13 mm	8,000 RPM
		72978	25 mm	8,000 RPM



Locking-Type

150 MM DIAMETER

Product	Attachment	Part Number	Thickness	MOS
DO 379H	Hole (13 mm)	72976	13 mm	5,350 RPM
	Hole (20 mm)	72949	13 mm	5,350 RPM
DO 379S	Shaft (8 mm)	72977	13 mm	5,350 RPM
		72979	25 mm	5,350 RPM



Shaft



DU 312F UNITIZED DISCS

SiC or Alox/Fiber Backing | 22 mm Center Hole | 10 Discs per box

APPLICATIONS Deburring, blending and finishing on stainless steel, carbon steel, titanium, exotic alloys
Removing of discoloration after the welding operation

FEATURES AND BENEFITS

- Excellent for deburring, round sharp edges and removing oxides from metal surfaces
- Use of the fine grits allows removal of oxides from weld seams without using any chemicals. Also excellent for surface preparation to mirror polishing

TARGET MARKETS Metal Fabrication, Molds Production



115 MM DIAMETER

Mineral	Grit	Density	Part Number	MOS
Silicon Carbide	Fine	2	72985	11,000 RPM
		3	72986	11,000 RPM
Aluminum Oxide	Medium	2	72987	11,000 RPM
		6	72988	11,000 RPM
		8	72989	11,000 RPM



SHAFT MANDREL

For Mounting Center Hole Abrasives



Part Number	Shaft	Qty/Box
72998	6 mm	5

DU 368 UNITIZED ABRASIVES

SiC or Alox NWN Wheels and Discs | Center Hole, Locking-Type attachment

APPLICATIONS Deburring, blending and finishing on stainless steel, carbon steel, titanium, exotic alloys
Removing of discoloration after the welding operation

FEATURES AND BENEFITS

- Controlled cut, cool running, low loading
- Flexible structure of the material reduces the risk of damage to the work piece
- Compressed layers of non-woven material for consistent and uniform finish with extended lifespan
- Excellent alternative to set-up wheels, greaseless compounds, and steel wool
- Efficient removal with optical bright finishing
- Compressed non-woven layers in aluminum oxide for general purpose or in silicon carbide for delicate application

TARGET MARKETS Metal Fabrication, AOEM, Maintenance



50 MM DIAMETER

Product	Mineral	Attachment	Grit	Thickness	Density	Part Number	MOS	Qty/Box
DU 368H	Silicon Carbide	6 mm Hole	Fine	6 mm	3	72891	15,100 RPM	20



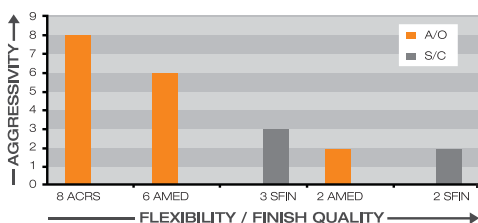
75 MM DIAMETER

Product	Mineral	Attachment	Grit	Thickness	Density	Part Number	MOS	Qty/Box
DU 368H	Silicon Carbide	6 mm Hole	Fine	6 mm	2	72990	15,100 RPM	25
					3	72991	15,100 RPM	25
		12 mm Hole	Fine	6 mm	2	73849	15,100 RPM	25
	Aluminum Oxide	6 mm Hole	Medium	6 mm	2	72992	15,100 RPM	25
					6	72993	15,100 RPM	25
DU 368R	Silicon Carbide	Locking-Type	Fine	6 mm	2	72980	15,100 RPM	10
					3	72981	15,100 RPM	10
	Aluminum Oxide	Locking-Type	Medium	6 mm	2	72982	15,100 RPM	10
					6	72983	15,100 RPM	10
					8	72984	15,100 RPM	10



150 MM DIAMETER

Product	Mineral	Attachment	Grit	Thickness	Density	Part Number	MOS	Qty/Box
DU 368H	Silicon Carbide	12 mm Hole	Fine	3 mm	2	73854	7,000 RPM	10
					3	73855	7,000 RPM	10
				6 mm	2	73290	7,000 RPM	10
					3	79190	7,000 RPM	10
				12 mm	2	73291	7,000 RPM	10
				Aluminum Oxide	12 mm Hole	Medium	6 mm	2
	2	73191	7,000 RPM					10
					6	73865	7,000 RPM	10



DYNIB DENIBBING DISCS

SiC PSA/Paper Backing | 10,000 RPM MOS | 500 Discs per Roll

APPLICATIONS For use with Dynabrade Denibber tools in wet/damp operations to remove nibs from paint and lacquers

FEATURES AND BENEFITS

- Polyester film backing, closed coat, P2500 and P3000. Double grit for application flexibility
- Even and consistent coating for regular scratches. Superior and even finish on all surfaces

TARGET MARKETS Cabinet and Furniture Painting, AOEM, AAM, Marine, Boat Painting, Repair, Aerospace and Composite



32 MM DIAMETER

Product	Grit	Part Number	Qty/Box
Dynib S725	P2500	24583	1 Roll
Dynib S730	P3000	24584	1 Roll



DYNAMIRROR

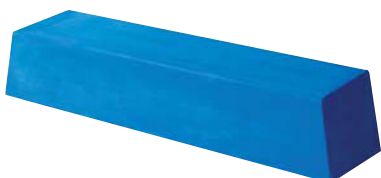
Metal Polishing Paste | 1 Item per box

APPLICATIONS Mirror polishing of stainless steel, brass and bronze

FEATURES AND BENEFITS

- Easily removes small scratches from previous working passage
- Gives a brilliant mirror finish

TARGET MARKETS Metal Fabrication, Casting and Forging



1 KILOGRAM

Finish	Material	Part Number	Color
Very Fine	Paste	22024	Blue

DYNACOARSE

Extra Coarse Finish | 1 Item per box

APPLICATIONS Fast removal of deep scratches on gelcoat, paints, plastics. Ideal for application with rotary polishers and wool pads

FEATURES AND BENEFITS

- Increase productivity, reduce labor time and costs. Water-based polishing paste, silicone free, enhance final surface finish
- Avoids swirl and bloom marks as well as holograms when used with our random orbital polishers

TARGET MARKETS AAM, Marine, Industry (Woodworking, Kitchen and Cabinets, Solid Surface)



DYNACOARSE II COMPOUND

Container	Size	Part Number	Color
Bottle	1 Liter	22030	White

DYNACOARSE COMPOUND

Container	Size	Part Number	Color
Bucket	5 Liters	22014	White



DYNARED

Coarse+ Finish | 1 Item per box

APPLICATIONS New generation polishing compound in coarse grade

Removes scratches from grit P1000/P1200 on clearcoats, paints, gelcoats, laquers, solid surface

Ideal for application with rotary/random orbital polishers and with our Cut & Polish Head (61385) for removing scratches and glossy finishing without changing the foam/pad.

More aggressive than DynaCoarse but gives a very good glossy finish (comparable to DynaTeal)

FEATURES AND BENEFITS

- Increase Productivity, Reduce Labor Time and Costs. Silicone Free, Enhance Final High Gloss Surface Finish
- Avoids swirl and bloom marks as well as holograms when used with our random orbital motion polishers

TARGET MARKETS AOEM, AAM, Industry, Woods, Marine, Aerospace and Wind Energy



DYNARED COMPOUND

Container	Size	Part Number	Color
Bottle	1 Liter	22017	Red
Jug	5 Liters	22019	Red



DYNATEAL

Fine Finish | 1 Item per box

APPLICATIONS Removes deep scratches on any kind of surface
Polishing compound offers an aggressive cut that can flatten soft orange-peel effect in auto aftermarket.
Removes medium defects such as swirl marks, water spots and sanding marks.
Can be used to prepare the car body for the subsequent high gloss surface finish application

FEATURES AND BENEFITS

- Increase productivity, reduce labor time and costs. silicone free, enhance final high gloss surface finish
- Avoids swirl and bloom marks as well as holograms when used with our random orbital polishers

TARGET MARKETS AOEM, AAM, Industry, Woods, Marine, Aerospace, Wind Energy



DYNATEAL COMPOUND

Container	Size	Part Number	Color
Bottle	1 Liter	22011	Teal
Jug	5 Liters	22013	Teal



DYNAORANGE

Very Fine Finish | 1 Item per box

APPLICATIONS Ideal polish for the second step of our Dynabrade “Two-Step” System when used with the corresponding foam and random orbital polisher
Leaves a high gloss, hologram free surface finish on all type of Automotive clearcoats
Final finish operation combined with more aggressive compounds

FEATURES AND BENEFITS

- Increase productivity, reduce labor time and costs. Silicone free, enhance final high gloss surface finish
- Avoids swirl and bloom marks as well as holograms when used with our random orbital polishers

TARGET MARKETS AOEM, AAM



DYNAORANGE COMPOUND

Container	Size	Part Number	Color
Bottle	1 Liter	22021	Orange
Jug	5 Liters	22023	Orange



5 LITER CONTAINER ACCESSORIES

Dispenser or Holder | 1 Item per box



CONTAINER ACCESSORIES

Product	Material	Part Number	Color
Dispenser	Plastic	22005	White
Holder	Metal	22006	—



MICROFIBER WIPES

Ideal for Dynabrade's "Two-Step" System

APPLICATIONS Fast and complete removal of polish and paste residual after buffing/polishing

FEATURES AND BENEFITS

- Silicone free. Excellent absorbency and quick drying.
- No edges – totally scratch-free because there is no sewing tread
- Transparent printing – special print is scratch-free with no damage to sensitive surfaces

TARGET MARKETS AOEM, AAM, General Industry, Marine



40 MM X 40 MM

Color	Part Number	Qty/Box
Blue & Yellow	22000	20
Orange	22050	20



POLISHING FOAMS

Microfiber Foam | Black, Blue and Grey Reticulated Foam

MICROFIBER FOAM Most aggressive

BLACK RETICULATED FOAM Less aggressive

BLUE RETICULATED FOAM Medium aggressive

GREY RETICULATED FOAM More aggressive than blue but less than Microfiber Foam

APPLICATIONS Fast and complete removal of polish and paste residual after buffing/polishing
Materials: metal, plastics, composites, wood lacquering and glass

FEATURES AND BENEFITS

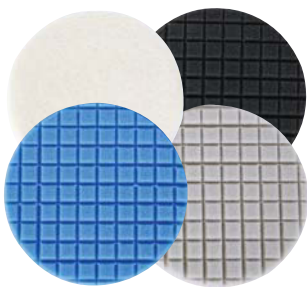
- 25 mm thick with radius edge. Achieves a smooth surface result, the radius edge avoids scratching the surface
- For hologram and haze-free application. Homogeneous with the original gloss finish of the workpiece.
- Long lifetime under high temperatures
- Fast polishing and rapid scratch removal, ideal for painted metal and solid surfaces

TARGET MARKETS Aerospace, AOEM, AAM, Wood, Marine, Mold Makers



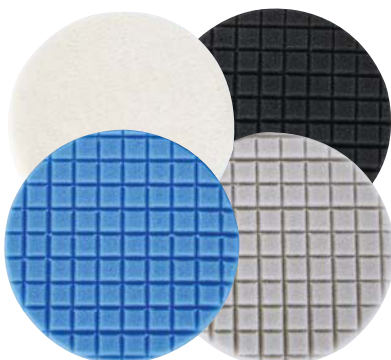
80 MM DIAMETER

Product	Material	Holes	Part Number	MOS	Qty/Box
Microfiber	Microfiber	–	56150	12,000 RPM	20
	Black Foam	–	72801	12,000 RPM	20
	Black D-Foam	–	72800	12,000 RPM	20
Reticulated Foam	Blue Foam	6	73100	12,000 RPM	20
		–	73101	12,000 RPM	20
	6	73200	12,000 RPM	240	
	Grey Foam	6	73400	12,000 RPM	20
		–	73500	12,000 RPM	240



135 MM DIAMETER

Product	Material	Holes	Part Number	MOS	Qty/Box
Microfiber	Microfiber	–	73502	10,000 RPM	5
Reticulated Foam	Black Foam	–	72901	10,000 RPM	5
	Blue Foam	–	73201	10,000 RPM	5
	Grey Foam	–	73501	10,000 RPM	5



180 MM DIAMETER

Product	Material	Holes	Part Number	MOS	Qty/Box
Microfiber	Microfiber	–	73602	3,400 RPM	2
Reticulated Foam	Black Foam	–	73001	3,400 RPM	2
	Blue Foam	–	73301	3,400 RPM	2
	Grey Foam	–	73601	3,400 RPM	2

POLISHING FOAM TUBE HOLDER

Holds Twenty 80 mm Polishing Foams | 1 Item per box



80 MM FOAM TUBE HOLDER

Part Number	Size (mm)	Material
22008	94 x 548	Metal



POLISHING PADS

Terry Cloth, Synthetic Wool and Sheep Skin | 1 Item per box

APPLICATIONS Mirror polishing of various surfaces

FEATURES AND BENEFITS

- Quickly achieves a mirror finish, easily removing light marks from the surface
- Terry Cloth is most aggressive, Sheep Skin is less aggressive and Synthetic Wool is the least aggressive

TARGET MARKETS AOEM, AAM, Marine, Furniture, Metal Fabrication



TERRY CLOTH

Diameter	Part Number	MOS
80 mm	90027	5,000 RPM



SYNTHETIC WOOL

Diameter	Part Number	MOS
80 mm	90028	5,000 RPM



SHEEP SKIN

Diameter	Part Number	MOS
80 mm	90080	5,000 RPM
135 mm	90081	3,400 RPM
180 mm	90082	2,500 RPM



MICROABRASIVES

Microfinishing and Lapping Films | Rolls for use on Dynabrade Superfinisher | Sheets for hand use

MICROFINISHING FILM For stock removal operations & intermediate finishes, or when required surface roughness is within certain limits

LAPPING FILM For finer finishes when the required surface roughness is very low

APPLICATIONS Microabrasives are used for superfinishing and lapping applications, usually on a Superfinisher machine but also on specific machines for peculiar applications (e.g. superfinishing and lapping of camshafts and crankshafts)

FEATURES AND BENEFITS

- Minerals commonly used are aluminum oxide (for general purpose applications on metals and hard plastics) and silicon carbide (for applications on soft plastics and rubber)
- Microfinishing and lapping films are also available with synthetic diamond mineral, for superfinishing and lapping applications on very hard materials like ceramic coatings, hard steel alloys, or hard chrome coatings

TARGET MARKETS AOEM, General Industry, Plasma Coated Material Refining



DMF 300 – ALOX MICROFINISHING FILM

Size	Backing	Grit	Part Number	Qty/Box
ROLLS 100 mm x 50 m	3 Mil	60 Mic	73360	1
		40 Mic	73361	1
		30 Mic	73362	1
		20 Mic	73363	1
		15 Mic	73364	1
		9 Mic	73365	1



DMF 500 – ALOX MICROFINISHING FILM

Size	Backing	Grit	Part Number	Qty/Box
ROLLS 100 mm x 50 m	5 Mil	60 Mic	73352	1
		40 Mic	73353	1
		30 Mic	73354	1
		20 Mic	73355	1
		15 Mic	73356	1
		9 Mic	73357	1
ROLLS 200 mm x 50 m	5 Mil	60 Mic	73266	1
		40 Mic	73267	1
		30 Mic	73366	1
		20 Mic	73268	1
		15 Mic	73358	1
		9 Mic	73367	1
SHEETS 228.6 mm x 279.4 mm	5 Mil	60 Mic	73269	100
		40 Mic	73276	100
		30 Mic	73277	100
		20 Mic	73278	100
		15 Mic	73279	100
		9 Mic	73282	100

MICROABRASIVES CONTINUED

Microfinishing and Lapping Films | Rolls for use on Dynabrade Superfinisher | Sheets for hand use



DLF 300 – ALOX LAPPING FILM

Size	Backing	Grit	Part Number	Qty/Box
ROLLS 100 mm x 50 m	3 Mil	40 Mic	73253	1
		30 Mic	73254	1
		20 Mic	73255	1
		15 Mic	73256	1
		9 Mic	73257	1
SHEETS 228.6 mm x 279.4 mm	3 Mil	40 Mic	73262	100
		30 Mic	73263	100
		20 Mic	73264	100
		15 Mic	73258	100
		12 Mic	73259	100
		9 Mic	73265	100



DDMF 400 – DIAMOND MICROFINISHING FILM

Size	Backing	Grit	Part Number	Qty/Box
ROLLS 100 mm x 50 m	4 Mil	60 Mic	73260	1
		40 Mic	73388	1
		30 Mic	73389	1
		20 Mic	73390	1
		15 Mic	73391	1
		12 Mic	73392	1
		9 Mic	73393	1



DDL 300 – DIAMOND LAPPING FILM

Size	Backing	Grit	Part Number	Qty/Box
ROLLS 100 mm x 15 m	3 Mil	60 Mic	73348	1
		45 Mic	73351	1
		40 Mic	73441	1
		30 Mic	73442	1
		15 Mic	73443	1
		9 Mic	73444	1
		6 Mic	73919	1
		3 Mic	72842	1
		1 Mic	24664	1



DYNŪBA PRODUCTS

Grinding Aid Products / Cleaning and Polishing Products | 1 Item per box

DYNŪBA 100 Anti-clog material, thus increasing the life of the abrasives (discs, belts, etc.) and the finish quality

DYNŪBA 26 Grinding Aid – a chemical that reduces the temperature in the working area, thus avoiding discoloration, deformation and weld seam sensibilization, especially on Stainless Steel

DYNŪBA 103 Belt cleaner used to remove clogging residues on abrasives, thus increasing their life and finish quality

DYNŪBA 171 Chemical that allows achieving a brilliant cut on stainless steel and aluminum

TARGET MARKETS Metal Fabrication, Wood/Furniture, Composites



DYNŪBA 100

Material	Size	Part Number
Spray Bottle	473 ml	60000
Bottle	3.78 L	60001
	18.9 L	60003



DYNŪBA 26

Material	Size	Part Number
Block	0.68 Kg	60020



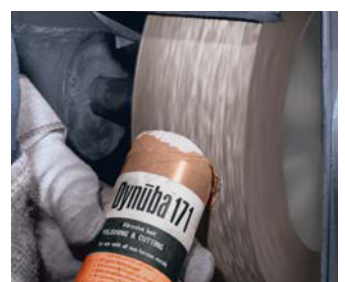
DYNŪBA 103

Material	Size	Part Number
Stick	0.23 Kg	60030



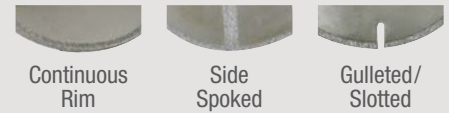
DYNŪBA 171

Material	Size	Part Number
Tube	1.36 Kg	60035



DIAMOND CUT-OFF WHEELS

3/32" Thickness | 1/8" Diamond Grit Wrap | 1 Item per box



CONTINUOUS RIM Used most commonly for fiberglass cutting

SIDE SPOKED Used for sawing thicker material and curved surfaces, without jamming the wheel and stalling the tool

GULLETED/SLOTTED Used for cutting fiberglass 3/4" thick or more

APPLICATIONS Utilized for fiberglass mold and flash trimming, plus trimming of composite components

FEATURES AND BENEFITS

- Long life, sharp and precise cut, no burrs

TARGET MARKETS AOEM, Aerospace, Marine



76 MM DIAMETER

Attachment	Type	Part Number	MOS
3/8" Center Hole	Continuous Rim	93917	20,000 RPM
	Side Spoked	93646	20,000 RPM
	Gulleted/Slotted	93658	20,000 RPM
2-1/4" Shank	Continuous Rim	93906	20,000 RPM
	Side Spoked	93907	20,000 RPM



102 MM DIAMETER

Attachment	Type	Part Number	MOS
3/4" Center Hole	Side Spoked	93649	20,000 RPM



114 MM DIAMETER

Attachment	Type	Part Number	MOS
3/8" Center Hole	Gulleted/Slotted	94912	20,000 RPM



127 MM DIAMETER

Attachment	Type	Part Number	MOS
3/4" Center Hole	Continuous Rim	93921	20,000 RPM
	Side Spoked	93650	20,000 RPM
	Gulleted/Slotted	93662	20,000 RPM



DYNABURR CARBIDE BURRS

Shanks available in 1/8", 3 MM, 1/4" and 6 MM | 1 Item per box

APPLICATIONS For rapid material removal, precise finishing, deburring and removal of parting lines and flash

FEATURES AND BENEFITS

- Longer life than high-speed steel burrs
- Double cut

TARGET MARKETS Casting and Forging, Metal Fabrication



Cylinder



Cylinder Radiused End



Ball Radiused End



Oval



Tree



Tree Radiused End



Flame Radiused End



Taper Radiused End



14° Cone End



10° Inverted Cone

1/8" SHANK

Shape	Tool Number	Cutter Ø	Flute Length	Part Number
Cylinder	SA-42	3/32"	7/16"	93338
	SA-43	1/8"	9/16"	93339
	SA-41	3/32"	7/16"	93340
Cylinder Radiused End	SC-42	1/8"	9/16"	93341
Ball Radiused End	SD-42	1/8"	1/8"	93342
Oval	SE-41	1/8"	7/32"	93343
Tree	SF-42	1/8"	1/2"	93344
Tree Radiused End	SG-44	1/8"	1/2"	93345
Flame Pointed End	SH-41	1/8"	1/4"	93346
Taper Radiused End	SL-42	1/8"	1/2"	93347
14° Cone End	SM-42	1/8"	7/16"	93348
10° Inverted Cone	SN-42	1/8"	3/16"	93349



3 MM SHANK

Shape	Tool Number	Cutter Ø	Flute Length	Part Number
Cylinder	SA-42	2.5 mm	11 mm	93368
	SA-43	3 mm	14 mm	93369
	SA-41	2.5 mm	11 mm	93370
Cylinder Radiused End	SC-42	3 mm	14 mm	93371
Ball Radiused End	SD-42	3 mm	3 mm	93372
Oval	SE-41	3 mm	5.5 mm	93373
Tree	SF-42	3 mm	13 mm	93374
Tree Radiused End	SG-44	3 mm	13 mm	93375
Flame Pointed End	SH-41	3 mm	6 mm	93376
Taper Radiused End	SL-42	3 mm	13 mm	93377
14° Cone End	SM-42	3 mm	11 mm	93378
10° Inverted Cone	SN-42	3 mm	5 mm	93379



DYNABURR CARBIDE BURRS CONTINUED

Shanks available in 1/8", 3 MM, 1/4" and 6 MM | 1 Item per box



Cylinder



Cylinder Radiused End



Ball



Oval



Tree Radiused End



Taper Radiused End

1/4" SHANK

Shape	Tool Number	Cutter Ø	Flute Length	Part Number
Cylinder	SA-1	1/4"	5/8"	93330
	SA-3	3/8"	3/4"	93331
Cylinder Radiused End	SC-1	1/4"	5/8"	93332
	SC-3	3/8"	3/4"	93333
Ball	SD-3	3/8"	5/16"	93334
Oval	SE-3	3/8"	5/8"	93335
Tree Radiused End	SF-3	3/8"	3/4"	93336
Taper Radiused End	SL-3	3/8"	1-1/16"	93337



6 MM SHANK

Shape	Tool Number	Cutter Ø	Flute Length	Part Number
Cylinder	SA-1	6 mm	16 mm	93360
	SA-3	9 mm	19 mm	93361
Cylinder Radiused End	SC-1	6 mm	16 mm	93332
	SC-3	9 mm	19 mm	93363
Ball	SD-3	9 mm	8 mm	93364
Oval	SE-3	9 mm	16 mm	93365
Tree Radiused End	SF-3	9 mm	19 mm	93366
Taper Radiused End	SL-3	9 mm	27 mm	93367



12 PIECE – CARBIDE BURR KITS

Shank	Part Number
1/8"	93351
3 mm	93381



8 PIECE – CARBIDE BURR KITS

Shank	Part Number
1/4"	93350
6 mm	93380



BI-METAL RECIPROCATING SAW BLADES

152 MM Long | 1 Item per box

6 TEETH PER INCH Used for demolition work in nail-embedded wood; also for fast cutting of composites

10 TEETH PER INCH Used for demolition work in nail-embedded wood; also on pipe, stainless steel, carbon steel up to 6 mm thick

18 TEETH PER INCH Used on pipe, stainless steel, carbon steel up to 4.5 mm thick

APPLICATIONS For use with Dynabrade Stockade Saws, for cutting and finishing metals, wood, plastics, carbon fibers, solid surface, etc

FEATURES AND BENEFITS

- Shatter-resistant and excellent cut-rate

TARGET MARKETS Woodworking, Metal Fabrication, Marine, Composite



BI-METAL BLADES

Teeth Per Inch	Length x Width	Part Number
6	152 mm x Taper	90934
10	152 mm x 19 mm	90939
18	152 mm x 19 mm	90937



DYNABRADE SCRIBE POINTS & CHISELS

1/8" and 3 MM Shaft Diameters | 1 Item per box

SCRIBE POINTS Used for engraving metal, wood, stone, glass and composites

CHISELS Used for removing parting lines on metal and plastic

APPLICATIONS For use with Dynabrade DynaPen tool

FEATURES AND BENEFITS

- Scribe points are made from high-carbon steel
- Precise cut and engraving, excellent finish

TARGET MARKETS Dental mold-makers, Jewelers, Artists, etc...



SCRIBE POINTS

Shaft Diameter	Part Number
1/8"	90990
3 mm	90991

CHISELS

Shaft Diameter	Chisel Width	Part Number
1/8"	1/8"	90992
	3 mm	90994
3 mm	1/4"	90993
	6 mm	90995



RECIPROCATING FILES

Double Cut Swiss Pattern | 1 Item per box

APPLICATIONS For precision finishing on delicate parts and substrates. Also used for deburring and detail work.

FEATURES AND BENEFITS

- 2 sets of diagonal rows of teeth
- Excellent cut-rate

TARGET MARKETS Woodworking, Metal Fabrication, Marine, Composite

89 MM-102 MM LONG – 3 MM TANG



	Shape	Cut	Part Number
Rectangular	Straight	00 (Very Coarse)	90900
	Curved	0 (Coarse)	90901
Square	Straight	00 (Very Coarse)	90910
	Curved	0 (Coarse)	90911
Three Square	Straight	00 (Very Coarse)	90920
	Curved	0 (Coarse)	90921
Half Round	Straight	00 (Very Coarse)	90930
	Curved	0 (Coarse)	90931
Crochet	Straight	00 (Very Coarse)	90940
	Curved	0 (Coarse)	90941
Round	Straight	00 (Very Coarse)	90950
	Curved	0 (Coarse)	90951



152 MM LONG – STRAIGHT FILES

	Tang	Cut	Part Number
Rectangular	11 mm x 2.5 mm	00 (Very Coarse)	90980
		0 (Coarse)	90985
Square	6 mm	00 (Very Coarse)	90984
Three Square	6 mm	00 (Very Coarse)	90983
		0 (Coarse)	90988
Half Round	6 mm x 2.8 mm	00 (Very Coarse)	90981
Round	6 mm	00 (Very Coarse)	90982



DYNASCALER FLAPS

Heavy Duty Type C Flaps | 1 Items per box

APPLICATIONS For use on Dynabrade Dynascaler for scale and rust removal from metals

FEATURES AND BENEFITS

- Use on plasma coated hard materials for roughness reduction or removal
- In stone workshops they can be used to create anti-slip surfaces or particular decorative finishes

TARGET MARKETS Casting and Forging, Metal Fabrication, Stone Market



TYPE C FLAPS

Flap Size	Part Number
25 mm	39000
51 mm	39002



LIGHTING UNIT RENEWAL COMPONENTS

Coating Products | Re-fill items from Kits

TEMPERATURE INDICATOR STRIPS Self-adhesive single-use strips to measure surface temperature

DYNALIGHT Available as a Degreaser, Primer and Coating (crystal clear transparent)

APPLICATIONS Repair/re-finish of damaged and weathered Lighting units and windshields (Poly-carbonate)

FEATURES AND BENEFITS

- Safe and crystal clear visibility again
- UV and scratch resistant top coating

TARGET MARKETS AAM, Marine



TEMPERATURE INDICATOR STRIPS

Product	Temperature Range	Part Number	Qty/Box
Self-Adhesive Strips	80° – 127° C	22033	10



DYNALIGHT PRODUCTS

Product	Type	Size	Part Number	Qty/Box
DynaLight Degreaser	Spray Bottle (Red)	250 ml	22025	12
DynaLight Primer	Aerosol Can	250 ml	22027	12
DynaLight Coating	Aerosol Can	300 ml	20229	12
Spray Bottle for Water	Spray Bottle (Blue)	250 ml	22031	12

LIGHTING UNIT RENEWAL RE-FILL KITS

Re-Fill Kits for Lighting Unit Renewal Kit 22242

APPLICATIONS Repair/re-finish of damaged and weathered lighting units and damaged windshields (poly-carbonate)

FEATURES AND BENEFITS

- Safe and crystal clear visibility again
- UV and scratch resistant top coating
- Kit contains all products to repair/re-finish more or less 10 lighting units

TARGET MARKETS AAM, Marine



SANDING, POLISHING & COATING PACKAGE

Kit No.	Product Description	Part Number	Qty
22247	75 mm Interface Pad	22304	2
	75 mm DG922, P280	22313	60
	75 mm DG922, P320	22314	30
	75 mm DG922, P400	22315	30
	75 mm DG922, P500	22316	30
	75 mm DG922, P600	22317	30
	80 mm DM555, P800	72925	20
	80 mm DM555, P1500	72927	20
	80 mm DM555, P3000	72929	20
	80 mm Blue Pineapple Foam	73101	4
	330 ml DynaTeal	22010	1
	DynaLight Degreaser	22025	1
	DynaLight Primer	22027	1
	DynaLight Coating	22029	1
	Blue Spray Bottle (250 ml)	22031	1
	Temp. Indicator Strip	22033	10
Microfiber Wipes (Orange)	22050	4	



SANDING & POLISHING PACKAGE

Kit No.	Product Description	Part Number	Qty
22248	75 mm Interface Pad	22304	2
	75 mm DG922, P280	22313	60
	75 mm DG922, P320	22314	30
	75 mm DG922, P400	22315	30
	75 mm DG922, P500	22316	30
	75 mm DG922, P600	22317	30
	80 mm DM555, P800	72925	20
	80 mm DM555, P1500	72927	20
	80 mm DM555, P3000	72929	20
	80 mm Blue Pineapple Foam	73101	4
	330 ml DynaTeal	22010	1
	Microfiber Wipes (Orange)	22050	4



COATING PACKAGE

Kit No.	Product Description	Part Number	Qty
22249	DynaLight Degreaser	22025	1
	DynaLight Primer	22027	1
	DynaLight Coating	22029	1
	Temp. Indicator Strips	22033	10

CONVERSION TABLES

LENGTH

	Meters	Centimeters	Millimeters
1 Inch (in.)	0.0254 m	2.54 cm	25.4 mm
1 Foot (ft.)	0.3048 m	30.48 cm	304.8 mm

WEIGHT

	Kilograms	Grams
1 Ounce (oz.)	0.02835 kg	28.35 g
1 Pound (lb.)	0.454 kg	454 g

VOLUME

	Liters
1 US Gallon	3.785 l

POWER

	Kilowatts	Watts
1 hp	0.745 kW	745 W

TORQUE

	Newton Meters
1 Inch-ounce	0.00706 Nm
1 Inch-pound	0.11298 Nm

COMMON SIZES

Inch	Millimeter	Inch	Millimeter
3/32"	2.5 mm	4-1/2"	114 mm
1/8"	3 mm	5"	127 mm
3/16"	5 mm	6"	152 mm
1/4"	6 mm	7"	178 mm
3/8"	10 mm	8"	203 mm
1/2"	13 mm	9"	229 mm
3/4"	19 mm	11"	279 mm
1"	25 mm	12"	305 mm
1-1/4"	32 mm	18"	457 mm
2"	51 mm	20-1/2"	521 mm
2-3/4"	70 mm	24"	610 mm
3"	76 mm	30"	762 mm
3-1/2"	89 mm	34"	864 mm
4"	102 mm	44"	1118 mm

COMMON RECTANGULAR SIZES (W X L)

Inch	Millimeter
4" x 4-5/16"	102 mm x 110 mm
4-1/4" x 4-1/12"	108 mm x 114 mm
2-3/4" x 8"	70 mm x 203 mm
2-3/4" x 11"	70 mm x 279 mm
3-2/3" x 7"	93 mm x 178 mm
2-7/8" x 3-1/8"	73 mm x 79 mm
2-3/8" x 3-3/4"	60 mm x 95 mm

NOTES

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